

Computer Numerical Control: Machining and Turning Centers, 2004, 548 pages, Robert Quesada, 0130488674, 9780130488671, Pearson/Prentice Hall, 2004

This superbly detailed and illustrated text clearly defines, explains and illustrates the basics of CNC machining centers and CNC turning machines. For each CNC machine type, it sufficiently identifies, outlines and explains all the important fundamentals. It provides hands-on experience with a straightforward step-by-step methodology that is easy to understand and illustrates the main components and characteristics that are associated with each CNC machine type. The volume provides a thorough introduction to CNC machining centers, tool diameter compensation, drilling canned cycles, cycles G84, G86, and G76, an introduction to CNC turning, CNC lathe fundamentals, tool nose radius compensation and multiple appendices for quick reference. For CNC Programmers, CNC lead persons, Setup operators, manufacturing engineers and supervisors.

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